

18 October 2023

September 2023 Quarterly Report King of the Hills achieves another strong quarter with 55,009 ounces produced at an AISC of A\$1,696/oz

Red 5 is well positioned to deliver at the top end of FY24 production guidance of 195,000 - 215,000 ounces

Highlights

Operations

- One recordable injury during the September Quarter, with 12-month TRIFR reducing to 7.61 from 9.01.
- King of the Hills (KOTH) September quarterly gold production of 55,009 ounces (June Quarter: 61,705 ounces) at an all-in sustaining cost (AISC) of A\$1,696/oz.
- Quarterly gold sales of 54,383 ounces (June Quarter: 58,960 ounces), resulting in operating cash flows of \$43.8 million for the September Quarter.
- On track to deliver at the top end of FY24 production guidance of 195,000 215,000 ounces, with AISC of A\$1,850 A\$2,100/oz and growth capital of \$40.0 \$46.0 million.

Exploration and Resource Growth

- Updated Mineral Resource and Ore Reserve Statement reported as at 30 June 2023:
 - o Red 5 Group Mineral Resource Estimate of 6.2Moz of contained gold and Ore Reserve Estimate of 2.6Moz of contained gold.
 - A continued increase in Resource confidence at KOTH, with a 185% increase in open pit Measured Resources and a 102% increase in underground Indicated Resources.
- Grade control and Resource extension drilling results for KOTH underground mine support long-term growth potential, consolidating the FY24 Mine Plan and identifying potential extensions to existing Resource areas.
- In advance of mining Stage 2 in the KOTH open pit, grade control drilling has already delivered encouraging results in the upper levels, including 26m grading 168.15g/t (KOTGC5567).

Corporate and Finance

- The Company's net debt position reduced by \$13.7 million for the Quarter to \$68.2 million at 30 September 2023 (30 June 2023: \$81.9 million).
- At 30 September 2023, Red 5 had \$44.6 million in cash and bullion (30 June 2023: \$45.9 million). Total outstanding debt has reduced to \$112.8 million (30 June 2023: \$127.8 million) following the repayment of \$15.0 million for the Quarter, including \$10.8 million of accelerated debt repayments.
- Management team further strengthened with the appointment of highly experienced mining and finance executives David Coyne as CFO and Joint Company Secretary and Lisa Wynne as Joint Company Secretary.
- Mr Russell Clark and Mr Peter Johnston were appointed as non-executive Directors with Mr Clark accepting
 the position as Chair of the Board. Long-serving Non-Executive Directors Mr Colin Loosemore and Mr Steve
 Tombs have confirmed they will be retiring from the Board on 6 November 2023, which concludes the Board
 renewal process.



Red 5 Managing Director, Mark Williams, said:

"The September Quarter has been another strong period, with the Company continuing to deliver safe, profitable ounces on a consistent basis.

"Gold production of 55,009 ounces from our Eastern Goldfields operations was achieved at an all-in sustaining cost of A\$1,696, allowing the operations to deliver solid operating margins. Importantly this was accomplished together with a continued improvement in safety performance.

"Quarterly gold sales of 54,383 ounces resulted in operating cash flows of \$43.8 million for the September Quarter. This has enabled us to further reduce our debt, with \$15 million of debt repayments completed during the Quarter, including \$10.8 million of accelerated debt repayments. The Company's net debt position is \$68.2 million at 30 September 2023.

"The King of the Hills mill continues to perform well, operating at an annualised throughput rate of up to 5.5Mtpa for extended periods during the Quarter, well above its nameplate capacity of 4Mtpa. Management's focus has now shifted to enhancing the consistency of crusher performance to maximise utilisation of this milling capacity.

"The robust operational performance at our three mines and process plant puts the Company in a strong position to deliver at the top end of the FY24 production guidance of 195,000 - 215,000 ounces. The Company also remains on track to achieve our AISC guidance of A\$1,850 to A\$2,100 per ounce and growth capital guidance of 4\$0.0 to 4\$0.0 million.

"The extensive grade control and Resource development drilling programs undertaken at KOTH over the first half of this calendar year delivered positive results, which fed into an updated Mineral Resource and Ore Reserve estimate for our Eastern Goldfields operations as at 30 June 2023. Total Mineral Resources of 6.2 million ounces and Ore Reserves of 2.6 million ounces of contained gold reinforce the exceptional quality of our assets in the Leonora region.

"We were pleased to further expand our executive team during the Quarter with the appointment of David Coyne as Chief Financial Officer and Joint Company Secretary and Lisa Wynne as Joint Company Secretary. Both David and Lisa are highly accomplished finance executives who bring a wealth of experience to the Red 5 team. David's appointment as CFO has allowed Patrick Duffy to revert to his previous role as Chief Corporate Development Officer, focusing on executing our ongoing corporate development strategy.

"Following the appointment of Russell Clark as Chairman and Peter Johnston as Non-Executive Director in July, long-serving Non-Executive Directors Colin Loosemore and Steve Tombs have advised they will be stepping down from the Board effective from 6 November, the date of the Annual General Meeting. This will leave the Board with five Directors, which we believe represents a good fit for the Company given its current size and status and concludes the Board renewal process.

"I would like to sincerely acknowledge the contribution both Colin and Steve have made to the Company over many years, as well as the exceptional service of our outgoing Company Secretary, Frank Campagna, who retired during the Quarter after more than 20 years with the Company."

Investor Call

An investor webcast for the Quarterly results will be held for the investment community on Wednesday, 18 October 2023, commencing at 7.00am (AWST) / 10.00am (AEDT)].

Investors, brokers, analysts and media can join the webcast by selecting the following link:

Link to Investor Call



Table 1: Quarterly Physicals and Cost Summary for September 2023 Quarter.

	Units	Dec 2022 Quarter	Mar 2023 Quarter	June 2023 Quarter	Sep 2023 Quarter
Mining physicals					
KOTH OP Ore Mined	Mt	0.63	1.20	1.57	1.34
KOTH OP Waste Mined	Mt	8.60	6.59	5.26	6.95
KOTH OP Mined Grade	g/t	0.65	0.85	0.96	0.74
KOTH UG Development	m	1,325	1,248	1,173	1,529
KOTH UG Ore Mined	Mt	0.175	0.201	0.266	0.258
KOTH UG Mined Grade	g/t	1.40	1.58	1.70	1.93
Darlot UG Development	m	1,336	598	509	472
Darlot UG Ore Mined	Mt	0.180	0.165	0.183	0.190
Darlot UG Mined Grade	g/t	2.13	2.37	2.87	2.65
Total Contained Gold Mined ¹	OZ	33,364	55,681	75,015	64,111
KOTH Processing physicals					
Ore Milled	Mt	1.099	1.044	1.196	1.231
Head Grade	g/t	1.14	1.32	1.71	1.49
Recovery	%	90.1	92.1	93.5	93.3
Gold Produced	OZ	36,260	40,869	61,705	55,009
Gold Sales for AISC Purposes	OZ	35,100	40,907	58,962	54,383
Average Gold Price Achieved ²	A\$/oz	\$2,348	\$2,527	\$2,668	\$2,609
Costs					
Mining	A\$'000		62,690	67,803	61,805
Cartage	A\$'000		4,286	4,853	4,276
Processing	A\$'000		15,980	24,297	21,640
G&A	A\$'000		6,207	6,268	5,320
Ore Stockpile Movements	A\$'000		(20,640)	(14,003)	(9,353)
Selling Costs (inc. by-product credits)	A\$'000		(792)	(1,298)	(1,544)
Cash Cost	A\$'000		67,731	87,920	82,144
Royalties	A\$'000		3,966	6,048	5,767
Sustaining Capital and Mine Development	A\$'000		5,774	5,508	7,664
Corporate Overheads	A\$'000		4,370	4,093	2,510
Finished Goods & GIC Movements	A\$'000		1,923	(3,927)	(5,840)
All-in Sustaining Cost	A\$'000		83,764	99,642	92,245
All-in Sustaining Cost (AISC) ³	A\$/oz		2,048	1,690	\$1,696
Exploration	A\$'000				2,240
Growth Capital	A\$'000				14,805
All-in Cost	A\$'000				109,290
All-in Cost (AIC) ^{3,4} (1) Totals may not sum due to rounding	A\$/oz				\$2,010

⁽¹⁾ Totals may not sum due to rounding (2) Inclusive of hedges (3) AISC and AIC are non-IFRS measures (4) Reporting of AIC commenced in FY24



1. OPERATIONS

1.1. Health & Safety

Lost Time Injuries: 0

Total Recordable Injuries: 1

LTIFR (12-month): 0.50 (Lost Time Injury Frequency Rate)

TRIFR (12-month): 7.61 (Total Recordable Injury Frequency Rate)

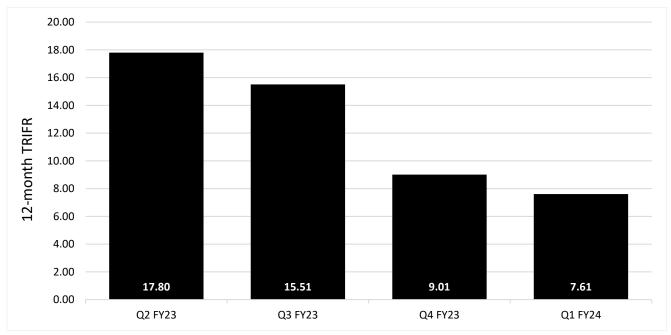


Figure 1: Quarterly TRIFR (12-month).

The continued operational focus on safety field leadership and hazard identification and reporting has contributed to an improved safety performance at both the KOTH and Darlot sites.

1.2. Production Summary

A total of 55,009 ounces of gold was produced for the September Quarter (June Quarter: 61,705 ounces), with ore sourced from the KOTH open pit, KOTH underground and Darlot underground mines.

Gold sales were 54,383 ounces for the September Quarter (June Quarter: 58,962 ounces) at an average realised price of A\$2,609 per ounce (June Quarter: A\$2,668 per ounce). AISC for the quarter of A\$1,696 per ounce (June Quarter: A\$1,690 per ounce), and the AIC was A\$2,010 per ounce.

1.2.1. KOTH Processing

The mill achieved sustained periods of operation maintaining 680-720 tonnes per operating hour ("TPOH"), equivalent to an annualised rate of up to 5.5Mtpa. Management's focus has shifted to enhancing the crusher performance, which was the primary reason milled tonnes were below target in the September Quarter.

During the Quarter, several opportunities were identified and implemented to achieve improved consistency of crusher performance. These included:

- completing a redesign of the ROM skyway, to improve the efficiency of loader crusher feed; and
- mobilising a standby loader to ensure two loaders are available to feed the crusher at the maximum rate.

Subsequent to Quarter end, the first ten days of October have demonstrated an improved consistency of crusher performance, which will remain a key focus of Management to lock in these improvements.



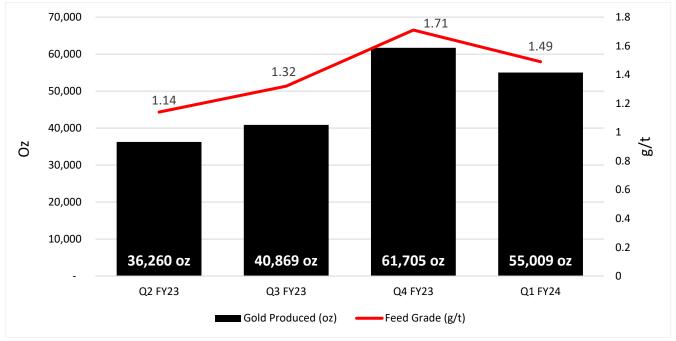


Figure 2: KOTH Quarterly gold production and feed grade.

1.2.2. KOTH Open Pit Mining Activities

The September Quarter saw solid production from the KOTH open pit, with 1.3Mt of ore mined at an overall grade of 0.74g/t, including 0.8Mt of high-grade ore at 0.98g/t.

High-grade ("HG") ore tonnes mined from the open pit reduced from the previous quarter as a result of the deliberate reduction in the number of concurrent bench levels being mined in Stage 1. The execution of this strategy enables improved mining productivity and efficiencies for the remainder of FY24.

The Stage 2 pit cutback has progressed as expected in Stages 2A and 2B and will continue progressively over the next 24 months, ensuring stable, long-term ore supply from the open pit.

Multiple improvement projects with the Company's mining contractor continued during the Quarter, focusing on activities to improve production drilling performance and load and haul efficiencies.

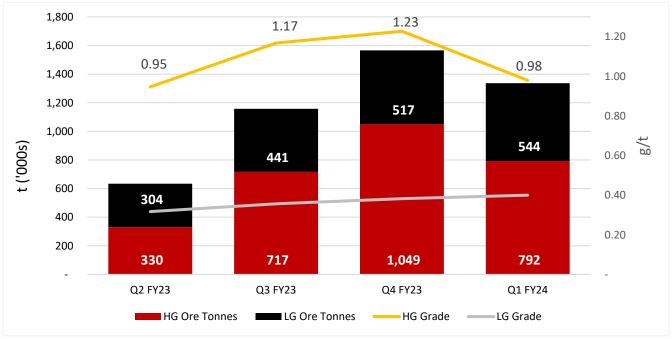


Figure 3: KOTH open pit quarterly tonnes and grade performance (HG >0.5g/t).



1.2.3. KOTH Underground Mining Activities

The KOTH underground had a solid quarter with 258kt at 1.93g/t produced (June Quarter: 266kt at 1.70g/t).

The mining contractor's performance in the KOTH UG has continued at the expected productivity levels. Several improvement initiatives, including box-hole rise rig utilisation, are ongoing as the team works closely with the mining contractor to optimise the underground mining performance.

Ore production continued in the West, Regal, East and Central mining areas during the Quarter. Development grades in the West and Regal areas outperformed expectations, contributing to the strong grade performance for the Quarter.

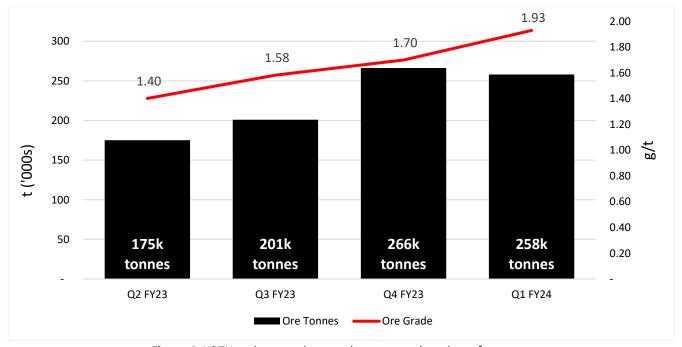


Figure 4: KOTH underground quarterly tonnes and grade performance.

1.2.4. Darlot Underground Mining Activities

A total of 190kt of ore at 2.65g/t was mined at Darlot during the Quarter (June Quarter: 183kt at 2.87g/t). The increase in tonnage and the slight drop in grade were due to the introduction of a new bulk mining area in the Federation 1195 area.

Stoping continued in the Middle Walters South, Federation, Pedersen and Border areas. Several productivity improvement initiatives continued, resulting in excellent stope ore production of 159k tonnes for the Quarter (a 13% increase over the June Quarter).

Airleg mining continued in the Centenary, Hurst, Border, Pedersen and Thomson sectors, with a total of 17,734 tonnes at 4.23g/t mined for the Quarter.

Darlot underground has significantly benefitted from transitioning to a satellite mine to the KOTH Processing Hub. In addition to a low processing cost, initiatives to substantially reduce operating costs have contributed to another profitable Quarter at Darlot.



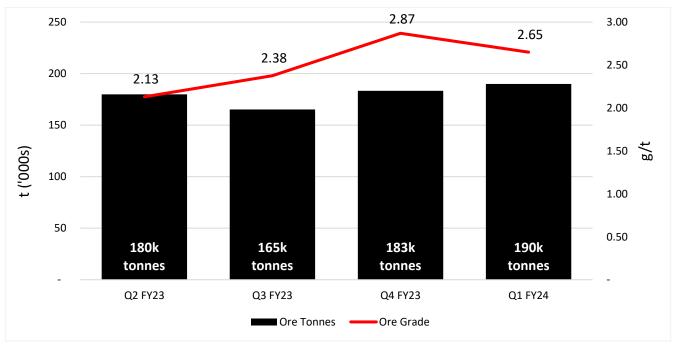


Figure 5: Darlot underground quarterly tonnes and grade performance.

2. EXPLORATION AND RESOURCE DEVELOPMENT

2.1. Mineral Resource & Ore Reserve Statement as at 30 June 2023

Red 5 reported its annual Mineral Resource and Ore Reserve Statement for the KOTH and Darlot mining operations as at 30 June 2023.

The update further reinforced the scale and potential of Red 5's Leonora District operations, with a Group Mineral Resource Estimate of 6.2Moz of contained gold and Ore Reserve Estimate of 2.6Moz of contained gold at 30 June 2023.

Key highlights of the update included:

- A continued increase in Resource confidence at KOTH, with a 185% increase in open pit Measured Resources and a 102% increase in underground Indicated Resources.
- A total of 75,365m of underground drilling and 137,031m of open pit grade control drilling was completed at KOTH during FY2023.
- Significant emphasis has been placed on grade control and Resource conversion, particularly at the KOTH underground where drilling focused on de-risking stoping areas within the FY24 and FY25 mine plans.
- Darlot underground Ore Reserve increased by 117% post mining depletion.
- The open pit and underground Ore Reserves include mining dilution and ore loss that reflects current mining practices across the KOTH and Darlot operations.

Full details of the updated Mineral Resource and Ore Reserve estimates as at 30 June 2023 were provided in the Company's ASX Announcement dated 7 September 2023.



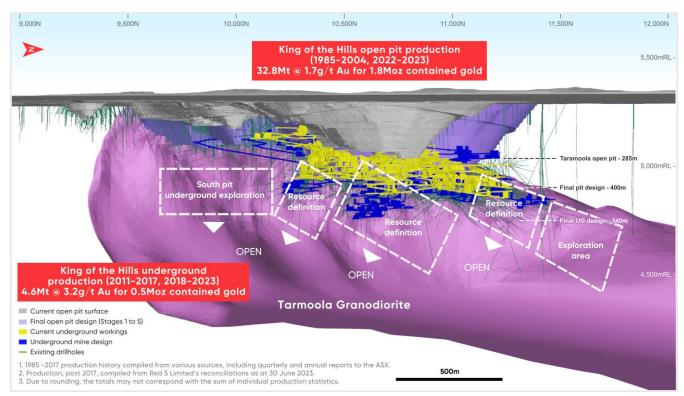


Figure 6: KOTH long section looking west outlining the key target areas for planned underground drilling for FY24.

2.2. KOTH Grade Control and Resource Extension Drilling

Underground drilling at KOTH has continued to deliver positive results, further defining current Ore Reserves that underpin the FY24 mine plan and confirming mineralisation remains open below the current mining fronts.

Grade control drilling has now been completed for 85% of the KOTH underground mine plan for FY24.

Underground diamond drilling programs totalling 19,196 metres were completed between 1 January and 30 June 2023, with significant assay results recorded across several key mining areas at the KOTH Underground including the Regal & Eastern Flanks, West Bulk and Central. The drilling was focused on grade control for FY24 stope mining and extensional drilling to identify major trends and new mineralised zones.

High-grade assays reported from underground Resource extension and grade control drilling during the September 2023 Quarter included:

- 6.4m at 10.85g/t from 70.9m (KHRD0759)
- 9.0m at 7.55g/t from 72m (KHRD0763)
- 2.4m at 34.07g/t from 117.5m (KHRD0768)
- 11.2m at 4.80g/t from 145m (KHRD0894)
- 115.7m at 1.70g/t from 282m (KHRD0905)
- 8.9m at 8.21g/t from 76m (KHRD0920)
- 29.5m at 5.11g/t from 6.34m (KHRD0924)
- 36.6m at 2.93g/t from 4.4m (KHRD0925)
- 6.7m at 16.3g/t from 23.99m (KHRD0929)
- 16.4m at 10.62g/t from 66m (KHRD0932)
- 10.6m at 5.60g/t from 85m (KHRD0933)

- 14.0m at 3.69g/t from 112m (KHRD0945)
- 75.4m at 1.83g/t from 59.65m (KHRD0946)
- 16.5m at 16.50g/t from 101.35m (KHRD0947)
- 2.3m at 29.93g/t from 106.7m (KHRD0948)
- 35.0m at 1.64g/t from 52.3m (KHRD0961)
- 6.4m at 8.74g/t from 87m (KHRD0969)
- 0.6m at 214.90g/t from 99.62m (KHRD1005)
- 4.3m at 24.73g/t from 103m (KHRD1010)
- 1.2m at 48.10g/t from 10m (KHRD1027)

Further underground drilling is planned in FY24 to define extensions to current mining fronts.

Full details of the drilling and assay results were provided in the Company's ASX Announcement dated 8 August 2023.



3. CORPORATE AND FINANCIAL

3.1. Gold sales

Gold sales for the Quarter were 54,383 ounces (June Quarter: 58,960 ounces) at an average realised price of A\$2,609/oz (June Quarter: A\$2,668/oz). Within the aggregate sales for the Quarter, 26,572 ounces of gold were delivered against existing forward gold contracts, at an average price of A\$2,243 per ounce.

3.2. Full Year Financial Results for 12 months to 30 June 2023

Red 5 reported its financial results for the 2023 Financial Year on 29 August 2023.

Red 5 delivered record gold production of 165,544 ounces for the year ended 30 June 2023, contributing to gross sales revenue of \$422.7 million.

The Group incurred a loss from continuing operations for the period of \$8.7 million (30 June 2022: operating loss from continuing operations of \$48.7 million and net loss of \$28.6 million). The net loss reflected the ramp-up of KOTH mining and processing activities during the first half of the financial year, with commercial production declared on 16 December 2022.

3.3. Executive Appointments

During the Quarter, the Company appointed highly experienced mining and finance executives Mr David Coyne as Chief Financial Officer (CFO) and Joint Company Secretary and Ms Lisa Wynne as Joint Company Secretary, allowing the previous CFO, Mr Patrick Duffy, to revert to his previous role of Chief Corporate Development Officer.

Mr Coyne is a highly regarded CFO with over 30 years' experience in the mining, engineering and construction industries both in Australia and internationally. He was most recently Finance Director and Company Secretary of ASX-listed Spartan Resources (formerly known as Gascoyne Resources), a West Australian-based gold mining and exploration company. Following completion of his full-time Executive Director role with Spartan at the end of March 2023, Mr Coyne transitioned to a Non-Executive Director role and remains on the Board of Spartan.

Ms Wynne is a highly regarded executive with over 18 years' experience in finance, accounting, corporate governance, strategy, risk management and mergers & acquisitions, having held senior roles as Chief Financial Officer, Company Secretary and Non-Executive Director for ASX-listed and not-for-profit companies. Ms Wynne and Mr Coyne succeed Red 5's long-serving Company Secretary, Mr Frank Campagna, who notified the Board of his intention to retire some time ago.

3.4. Board Retirements

Long-serving non-executive Directors Mr Colin Loosemore and Mr Steve Tombs confirmed during the Quarter that they would retire from the Red 5 Board, effective from the date of the Annual General Meeting (AGM) on Monday 6 November 2023.

Mr Loosemore has been a non-executive Director of Red 5 since 2014, while Mr Tombs joined Red 5 as a senior executive in 2016, before becoming a non-executive Director in 2018.

Their decision to retire at the upcoming AGM is consistent with the Company's previously announced board renewal process, which saw the appointment of Russell Clark as Chair and Peter Johnston as Non-Executive Director in July. In the immediate future, Red 5 will move forward with a Board comprising five Directors, which is better suited to the Company's size and asset base at this time. This concludes the Board renewal process.



3.5. Quarterly Cash Position

Table 2: Quarterly Cash Position Summary¹

	A\$M	
Cash and bullion – 30 June 2023	45.9	
Sales receipts net of hedging	147.1	
Operating cost payments including royalties	(98.6)	
Movement in bullion account	(3.7)	
Cash flow from operations	44.8	
Sustaining capital and mine development expenditure	(4.4)	
Growth and exploration activities	(17.4)	
Net cash (outflows) from investing activities	(21.8)	
Lease liabilities	(6.5)	
Debt principal repayment	(15.0)	
Interest and bank fees	(2.8)	
Net cash (outflows) from financing activities	(24.3)	
Total cash and bullion increase/(decrease)	(1.3)	
Cash and bullion – 30 September 2023	44.6	

(1) Unaudited as at 30 September 2023

At 30 September 2023, Red 5 had \$44.6 million in cash and bullion (30 June 2023: \$45.9 million), including \$6.4 million of bullion (30 June 2023: \$10.1 million). The Company's net debt position improved in the September Quarter, reducing by \$13.7 million to \$68.2 million on 30 September 2023.

The Company had a strong operating performance for the Quarter, producing 55,009 ounces. This resulted in free cash flow generated from operations for the September Quarter of \$44.8 million.

Since mining in the KOTH open pit reached the granodiorite-ultramafic contact primary ore body in February 2023, the Company has been able to reliably and consistently deliver baseload feed from the open pit, complemented by the higher-grade feed from the KOTH underground and Darlot underground mines, enabling the transition to sustainable positive cash flow generation.

Included within the \$17.4 million of expenditure on "Growth and exploration activities" during the Quarter is \$14.4 million of capitalised waste stripping for Stage 2 of the KOTH open pit.

The Company's Trade Creditors all remained within normal trading terms during the Quarter and at 30 September 2023.



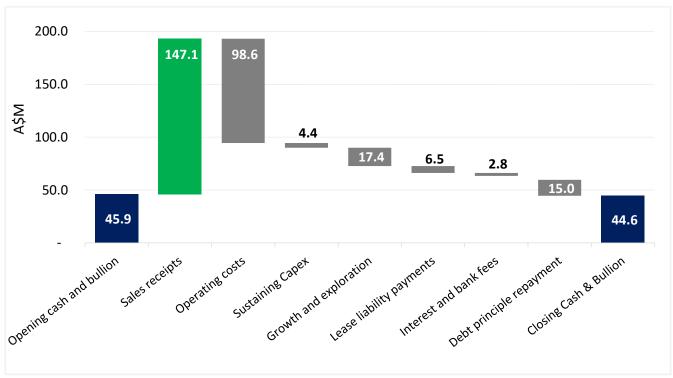


Figure 7: Cashflow waterfall for the September 2023 Quarter (unaudited).

3.6. Loan facility and hedging

During the September Quarter, loan repayments of \$15.0 million were paid, reducing total debt under the KOTH Debt Facility to \$112.8 million. The Company voluntarily prepaid \$10.8 million in addition to the scheduled \$4.2 million amount.

A further \$8.1 million loan repayment is scheduled to be made in the December Quarter. Following the additional September loan repayments, an updated scheduled loan reduction profile is presented below.

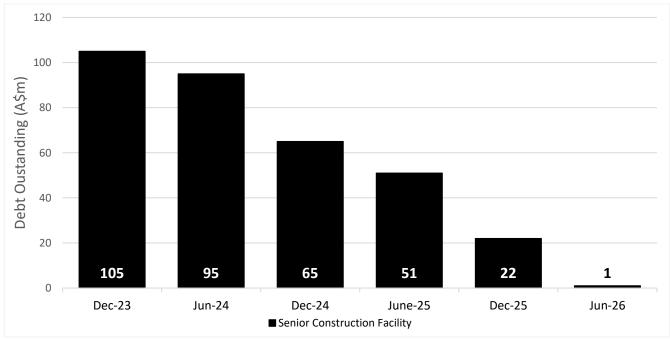


Figure 8: Scheduled loan reduction profile.

At 30 September 2023, Red 5 has 285,047 ounces of forward gold contracts outstanding between October 2023 and September 2026 at an average price of A\$2,551 per ounce.



Authorised for release by the Board.

ENDS

For more information:

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Competent Person Statement for Exploration Results

The information in the report to which this statement is attached that relates to Exploration Results is based upon information compiled by Mr Byron Dumpleton, a Competent Person, who is a Member of the Australian Institute of Geoscientists (membership number 1598). Mr Dumpleton is a full-time employee of Red 5 Limited. Mr Dumpleton has sufficient experience that is relevant to the style of mineralisation and type of deposit under consideration and to the activity being undertaken to qualify as a Competent Person as defined in the 2012 Edition of the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves. Mr Dumpleton consents to the inclusion in the report of matters based on his information in the form and context in which it appears.

Competent Person Statements for JORC 2012 Mineral Resource and Ore Reserves

Red 5 confirms that it is not aware of any new information or data that materially affects the information included in the original market announcements and that all material assumptions and technical parameters underpinning the estimates in the relevant market announcements continue to apply and have not materially changed. The Company confirms that the form and context in which the Competent Persons findings are presented have not been materially modified from the original market announcements.

Forward-Looking Statements

Certain statements made during or in connection with this statement contain or comprise certain forward-looking statements regarding Red 5's Mineral Resources and Reserves, exploration operations, project development operations, production rates, life of mine, projected cash flow, capital expenditure, operating costs and other economic performance and financial condition as well as general market outlook. Although Red 5 believes that the expectations reflected in such forward-looking statements are reasonable, such expectations are only predictions and are subject to inherent risks and uncertainties which could cause actual values, results, performance or achievements to differ materially from those expressed, implied or projected in any forward-looking statements and no assurance can be given that such expectations will prove to have been correct. Accordingly, results could differ materially from those set out in the forward-looking statements as a result of, among other factors, changes in economic and market conditions, delays or changes in project development, success of business and operating initiatives, changes in the regulatory environment and other government actions, fluctuations in metals prices and exchange rates and business and operational risk management. Except for statutory liability which cannot be excluded, each of Red 5, its officers, employees and advisors expressly disclaim any responsibility for the accuracy or completeness of the material contained in this statement and excludes all liability whatsoever (including in negligence) for any loss or damage which may be suffered by any person as a consequence of any information in this statement or any error or omission. Red 5 undertakes no obligation to update publicly or release any revisions to these forward-looking statements to reflect events or circumstances after today's date or to reflect the occurrence of unanticipated events other than required by the Corporations Act and ASX Listing Rules. Accordingly, you should not place undue reliance on any forward-looking statement.